Technical Data Sheet

IB PVC Single-Ply FB 60

IB Roof Systems™

Product Description:

IB PVC Single-Ply FB 60 is a polyester scrim reinforced, compounded pvc resin based sheet with plasticizers, stabilizers, fillers, pigments and other proprietary materials meeting ASTM D4434, Type III. Rolls are manufactured in a nominal 60 mil thickness and use an anti-wicking scrim for added strength, tear resistance and enhanced moisture resistance. The underside of the membrane has a tough polyester fleece backing compatible with both adhered and mechanically fastened applications.

Packaging:

Size Sq. Ft. / Weight per roll (approx.)

6' x 90' 540 sq. ft. / 234 lbs.

Features:

- Meets and exceeds ASTM D 4434-12, Type III Thermoplastic Membrane
- · Excellent flexibility in all climates
- Highly reflective IB PVC Single-Ply can help to reduce heat transfer through the roof into the building's interior
- Thick, heavy duty 28 mil top ply weathering film
- · Thermally welded seams provide superior seam strength
- Exceeds Energy Star[™] and California Title 24 requirements for Solar Reflectance and Emissivity (White)
- 3.5 oz. fleece backing for enhanced performance

Use:

IB PVC Single-Ply FB 60 can be installed in new, recover, and re-roof constructions as the primary field membrane and base flashing at all roof to wall transitions. It can be mechanically attached or fully adhered to a properly prepared substrate with approved fasteners and membrane plates or approved membrane adhesive.

Warranties:

IB PVC Single-Ply FB 60 has a 20-Year Limited Material Warranty and is available for 'Warranty Plus' and 'Total System' warranties for IB Roof Systems Authorized Applicators.

Available Colors:

White

Approvals:

IB PVC membranes are listed with various component assemblies at UL and Factory Mutual (F.M. Global) for fire, wind uplift and impact resistance. Visit our website for links to these agencies and listings at: www.ibroof.com.



Solar Reflectance / Thermal Emittance / Calculated SRI Values						
Membrane	Solar	Thermal	SRI Value	SRI Value	LRV	
Color	Reflectance	Emittance	Initial	3-Year Aged		
White	0.870	0.88	110	91	94.3	

Property	Method	Requirement	60 Mil		
Overall thickness of PVC sheet, min. (in.)	ASTM D751	0.045	0.060 nom.		
Breaking strength, min. (lbf/in.)	ASTM D751	200 x 200	400 x 338		
Elongation at the break, min. %	ASTM D751	15 ^A x 15 ^A	35 x 34		
Retention of properties after heat aging (min. % of original):	ASTM D3045				
Breaking strength	ASTM D751	90	Pass		
Elongation	ASTM D751	90	Pass		
Tearing strength, min. (lbf)	ASTM D751	45.0	70 x 90		
Low temperature bend	ASTM D2136	-40°F	Pass		
Accelerated weathering test:	ASTM G154				
Cracking (7x magnification)		None	None		
Crazing (7x magnification)		None	None		
Linear dimension change, max%	ASTM D1204	+/- 0.5	-0.30 MD		
			0.10 XMD		
Change in weight after immersion in water, max %	ASTM D570	+/- 3.0	1.0		
Static puncture resistance	ASTM D5602	Pass	Pass		
Dynamic puncture resistance	ASTM 5636	Pass	Pass		
^A For reinforcing fabric only, elongation of PVC material shall be 250% MD and 220% XMD					

AFor reinforcing fabric only, elongation of PVC material shall be 250% MD and 220% XMD. The table presents typical properties of IB PVC membranes. Requirements are taken from ASTM D4434-12.

Recycle Content			
Pre Consumer	20%		