



IB EPDM CLEANER is a high performance, plasticizer free, single component, water-based, wash primer to remove the dirt and residues on the EPDM rubber membrane in preparation to receive an IB Coating.

PACKAGING

5 gallon Pail, 55 Gallon Drum

FEATURES AND BENEFITS

- Plasticizer free
- 64% solids by volume
- Excellent bond enhancement adhesion to aged EPDM surfaces
- Zero VOC

PRODUCT USE

IB EPDM Cleaner is designed as a rinseable primer/cleaner for aged EPDM roofs.

ORDERING INFORMATION

IB EPDM Cleaner

Item Code	Description	Size	Class
9-EPDMC	IB EPDM Cleaner Clear	5-gal	55
9-EPDMC55	IB EPDM Cleaner Clear	55-gal	55

COVERAGE RATE (APPROXIMATE)

Approximate coverage rate is 1.0 gallons per 400 square feet without dilution. This product is not intended to be diluted.

See recommendations for specific applications. Yields will vary depending on roof condition and amount of contamination.

TEMPERATURE PRECAUTIONS

Do not apply this product below 40°F (4.4°C) or in weather conditions where the temperature will drop below 40°F (4.4°C) during the curing cycle. Upper temperature restriction (both air and substrate) for application of IB Coating products is 120°F (49°C). If the substrate temperature exceeds 120°F (49°C), IB Coating products should be applied during cooler periods of the day. No coating should be applied unless surface temperature is 40°F minimum and 120°F maximum.

RELATIVE HUMIDITY PRECAUTIONS

Acrylic products are moisture sensitive. Do not apply this product when it is raining or if the threat of rain exists. Do not apply when the dew point is less than 5°F below the ambient temperature. Do not apply in conditions when the relative humidity exceeds 90%.

STORAGE

Always store in cool and dry location. For best results, keep product stored above 50°F (10°C) or below 90°F (32°C). Do not store in direct sunlight or in temperatures. Keep from freezing. Allow material to set at room temperature for 24 hours prior to use.

Physical Properties

Property	Test Method	Typical Value
Color	-	Clear
Odor	-	Mild
pH	-	7 ± 1
% Solids by Weight	D1644	64% ± 2%
Weight per Gallon	-	8.4 lbs./gal
VOC Content	EPA M24	0 g/L
Shelf Life: (unopened container stored at temperatures between 60°F and 95°F.	-	24 months from date of manufacture.

APPLICATION GUIDELINES

Application Equipment

Hand pump, garden sprayer or compression type sprayer

Mixing

No thinning or reduction is necessary. Do not dilute.

Surface Preparation

Remove heavy deposits of dirt, leaves, and other debris using a broom or air blower.

Application

Apply IB EPDM Cleaner using a hand pump, garden sprayer or compression type sprayer at the rate of 400 square feet per gallon. Allow cleaner to stand 10-15 minutes to saturate the membrane surface contaminates.

Using a minimum 2,000 psi pressure washer, rinse the membrane surface with clean water. Begin at the lowest point of the roof and work toward the highest point keeping the pressure washer tip within 12" of the EPDM surface. Once at the highest point, work down to the lowest point of the roof with a final rinse to remove residue from the roof surface. On flat roofs, work away from and then back toward roof drains and scuppers to achieve a double rinse. Failure to use a power washer will result in poor coating adhesion. Rinse completely. Water should be clear with no soapy bubbles.

The prepared substrate must be free of dirt, dust, grease, oil, foreign contaminants or other debris that would inhibit adhesion of coating. If such conditions exist, the roof surfaces should be re-cleaned using the specified IB cleaning solution in order to receive the new coating system.

Mildew must be removed by power washing and scrubbing with a bleach solution of 1 part bleach and 2 parts water. Repeat if necessary. Rinse thoroughly and allow to dry.

Most substrates require a compatible primer to be applied prior to the application of the coating. Contact IBRS Technical Department at 800-426-1626 for recommendations regarding specific applications.

Limitations

- Refer to Substrate Preparation guidelines for proper preparation, cleaning and primer roof with any applicable bond enhancing primer before commencing with application of IB Acrylic Coatings.
- This product cures by water evaporation only. Do not attempt to apply product when weather conditions are not conducive to drying. Refer to temperature and relative humidity precautions.
- Application of materials with power spray equipment will require some masking and erection of wind screens to prevent over spray occurrences and damage to surrounding structures, surfaces, vehicles, property or persons.

Clean Up

Clean up spills and spatters immediately with water. Flush all hoses, equipment, and tools with water followed by propylene glycol to prevent unit from rusting.

Disposal

Empty containers must be disposed of in an approved landfill in accordance with local, state, and federal regulations.

Caution

Avoid prolonged and repeated contact with skin. Do not take internally. Avoid eye contact as this material has adhesive properties. Refer to product Safety Data Sheet (SDS) for additional information pertaining to this product and prior to use or handling.

Disclaimer

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