# Technical Data Sheet

# M-1 Sealant



## **Product Description:**

M-1® is a moisture curing, polyether adhesive sealant designed for applications in damp, dry, or cold climates. M-1® is solvent free and contains no isocyanates. M-1® will not shrink upon curing, will not discolor when exposed to UV light, and can not "out-gas" or bubble on damp surfaces as urethane sealants often do. M-1® is capable of joint movement in excess of 25% in both compression and extension and can be used effectively in many difficult construction site conditions such as wet or dry climates and at temperatures as low as 32°F (0°C).



# Packaging:

Individually or 24 cartridges per carton

#### Features:

- · Solvent free, 100% solids will not shrink
- · Non-slump, applies vertically and overhead
- 20 minute skin over
- No outgassing on damp surfaces
- · Gun grade, no special tools or mixing required

## Color:

Black

### Coverage:

Coverage varies greatly depending on job site conditions and the substrate to which you are applying.

## Storage & Handling:

12 months from date of manufacture when stored at 70°F

# Limitations:

- · Do not store in elevated temperatures
- · Do not use in areas subject to continuous immersion
- · Horizontal applications will require tooling

Performance Specifications	
Gun Grade	Zer Slumo
Viscosity	1,200,000 cp +/- 400,000 cp
Density	11.8 +/- 0.2 lbs per gal.
Tack Free Time	20 min +/-
Elongation at Break	290%
Hardness Shore A	45
Tensile Strenght	330 psi
Shear Strenght	380 psi
Shrinkage	no visable shrinkage