

**Project:**  
*Union Bank of California*

**Building Owner:**  
*Union Bank of California*

**Location:**  
*Los Angeles, California*

**Roofing Contractor:**  
*Ace Roofing Systems*

**Roof Area:**  
*18,400 square feet*

**Completed:**  
*2002*

**Manufacturer:**  
*IB Roof Systems*

**System:**  
*Mechanically attached  
using 80 Mil white  
colored membrane*

# UNION BANK OF CALIFORNIA



Everybody involved is extremely happy with the project and the bank's investment of IB Roof Systems products, which will protect them for at least 25 years. The bank chose Ace Roofing Systems

Waterproofing a 39 story high rise building is not a task that many roofing companies want to tackle. Ace Roofing Systems, under the direction of Bob Cappy, set out to do just that.

The Union Bank of California required the removal of two existing roofs down to the metal substrate. Workers had to bring all the debris down three flights of stairs in tear off bags, then down a service elevator to be discarded into the dumpster. To complicate the situation even more, the service elevator was being utilized during business hours. This meant that all tear-off activity had to be conducted between 6 p.m. and 6 a.m.

The roofing assembly to be installed was one-inch Poly-Iso insulation with IB Roof Systems 80 mil Single-Ply. IB Roof Systems supported Ace Roofing Systems by having IB Technical Services present during the installation of the project. Ace was also able to utilize IB's custom project team in prefabricating special details for the thirty I-beams protruding through the roof.

because of their ability to complete projects professionally and with superb workmanship. The bank made a choice of IB membrane over other roofing systems because of the warranty and IB's outstanding track record.

IB Roof Systems would like to thank Ace Roofing Systems, and all of those who

