# Technical Data Sheet

# IB® Clad Drip Edge Stainless Steel Metal IB Roof Systems®

# **Product Description:**

IB Clad Drip Edge Stainless Steel Metal is fabricated with a durable 45 mil non-reinforced IB PVC film with acrylic finish, laminated to 24 gauge, SAE 304 stainless steel sheet metal. It is formed into a standard metal drip edge profile with an open-hem kick-out at the bottom to provide a corrosion resistant, heat weld-able perimeter roof edge termination for IB Roofing Systems.

# Sizes:

Standard sizes available in 2.5" and 4" drip edge. Custom sizes available as a special order.

# Packaging:

Sold per 10' section Available in 100-piece cardboard box

# Features:

- · Factory fabricated edge metal ready to install onsite
- Durable 45 mil IB PVC non-reinforced film laminated to corrosion resistant 24 gauge, SAE 304 stainless steel
- · Acrylic finish top surface
- · Open hem kick out
- · Additional sizes and profiles available through custom order to your specifications

### **Available Colors:**

Standard Clad Finish for SAE 304 stainless steel in White



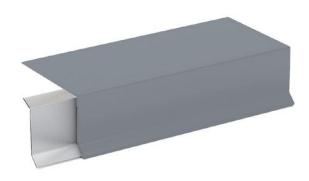
# **Accessory Metal Cleat:**

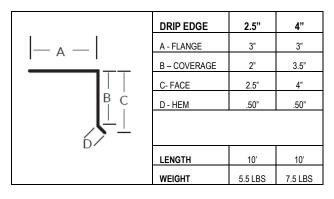
Factory fabricated 22-gauge ASAE 304 stainless steel cleats are sold separately and are custom manufactured for use with IB Clad Drip Edge Stainless Steel Metal produced for installations requiring a continuous cleat. They are formed to profile with a 1/2" deck flange.

# Packaging:

Shipped in cardboard boxes.

\*Cleat Available Separately





| ANSI/SPRI ES-1 Tested Metals (Report #103942901MID-001R0)  |   |                                      |
|--|---|--------------------------------------|
| Product ID   | Attachment  | Max. Load / Max.<br>Design Pressure* |
| 2.5" Clad Drip Edge<br>Stainless Steel Metal with<br>22 ga. stainless steel<br>cleat   | Min. 1-1/2" smooth shank<br>roofing nail 6" o.c.; or IB HD<br>#14 Fastener 12" o.c. Min.<br>penetration 1-1/2" into<br>nailer/substrate | 550 lbs / 225 MDP                    |
| 4" Clad Drip Edge<br>Stainless Steel Metal with<br>22 ga. stainless steel<br>cleat   | Min. 1-1/2" smooth shank<br>roofing nail 6" o.c.; or IB HD<br>#14 Fastener 12" o.c. Min.<br>penetration 1-1/2" into<br>nailer/substrate | 550 lbs / 225 MDP                    |
| *Reflects safety factor of 2 applied. Building owner, project designer, engineer, or contractor is responsible to determine appropriate safety factor for project design |   |                                      |

Product details stated are nominal as manufactured, and the results of tests and/or calculations and therefore are non-binding and do not represent a guarantee or warranted characteristics. User and/or designer are responsible for confirming suitable performance for specific application and conforming with all applicable laws and regulations.

conditions.